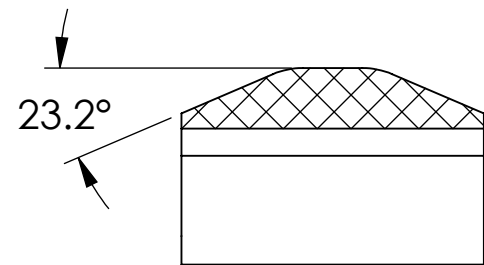
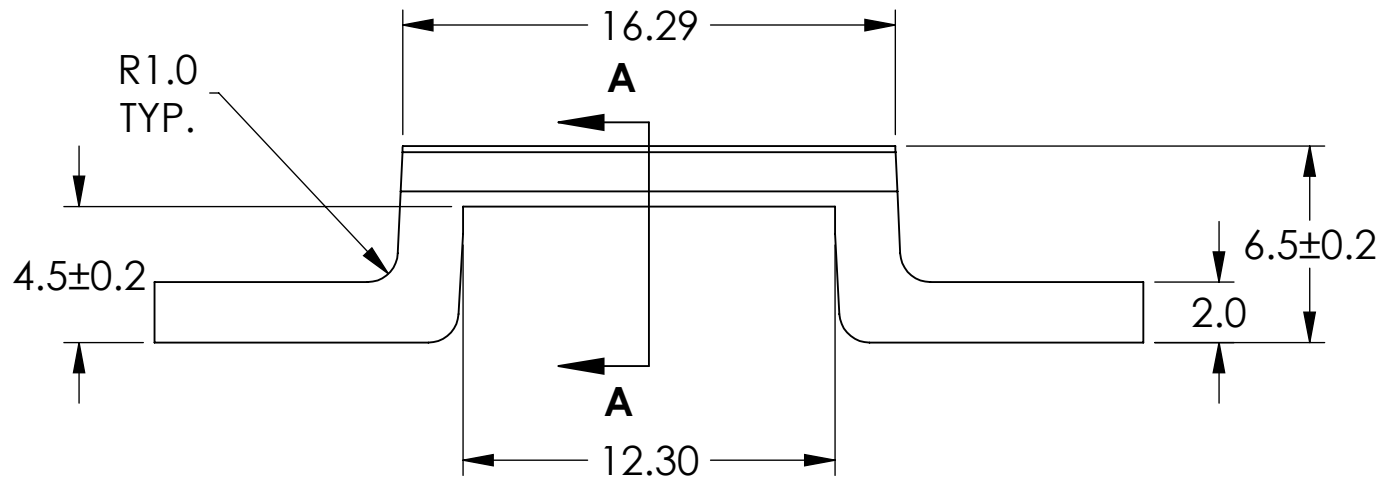
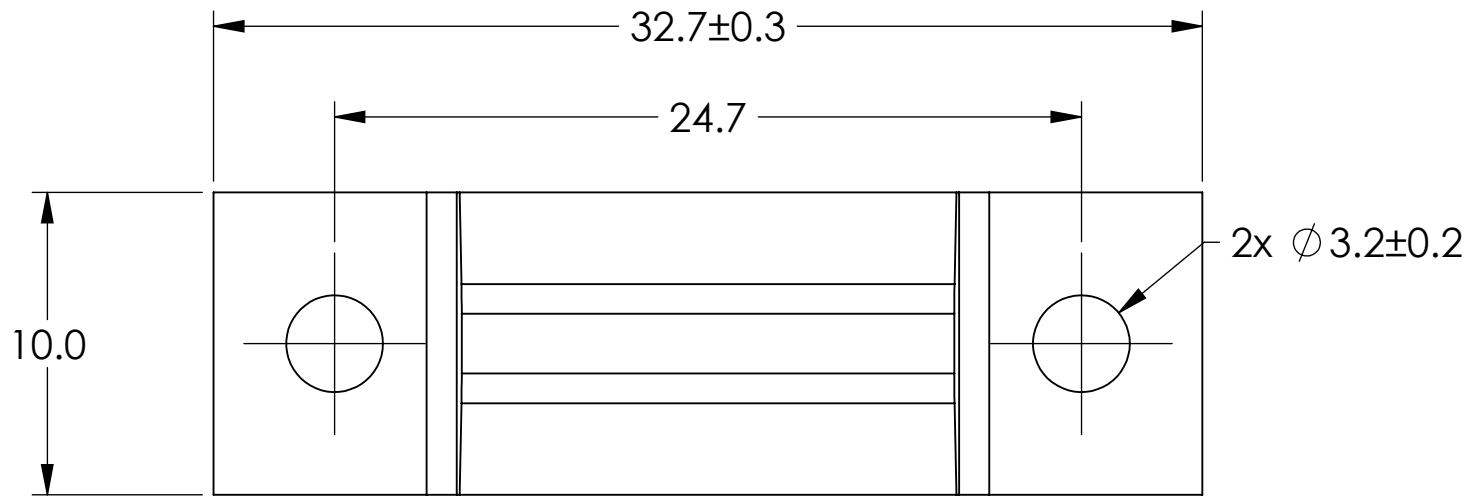


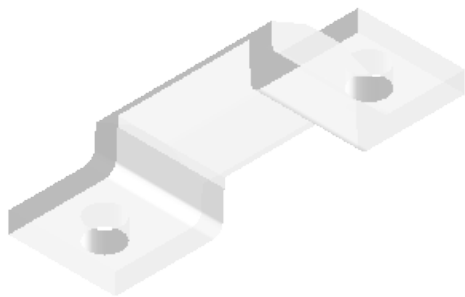
REVISIONS				
REV.	ECO	DESCRIPTION	DATE	APPROVED
00		INITIAL RELEASE	29-01-2018	NEWMAN LI



SECTION A-A
SCALE 4 : 1

NOTES:

1. MATERIAL: PC High Viscosity.
2. UNSPECIFIED DIMENSIONS SHOULD REFER TO RELEASED 3D CAD DATA BY PHILIPS COLOR KINETICS.
3. CIRCLED DIMENSIONS ARE CRITICAL AND SUBJECT TO INSPECTION.
4. COSMETIC REQUIREMENTS AND SURFACE CLASS REFER TO COSMETIC SPECIFICATION SHEET (SOP-000055-00).
5. RADIUS ON ALL CORNERS AND EDGES: 0.3MM (UNLESS OTHERWISE SPECIFIED).
6. EJECTOR PINS, GATES AND PARTING LINE LOCATIONS TO BE APPROVED BY PHILIPS COLOR KINETICS ENGINEERING, PRIOR TO MAKING THE TOOL.
7. ALL SLIDE ACTION AND WITNESS LINE LOCATIONS ARE TO BE APPROVED BY PHILIPS COLOR KINETICS ENGINEERING, PRIOR TO MAKING THE TOOL.
8. PART MUST BE FREE FROM FLASH, SINK MARKS, SPOTS OR OTHER MOLDING IMPERFECTIONS. NOTE THAT 0.1 MM MAXIMUM DEPRESSIONS AND 0.0 MM RAISED EJECTOR PIN MARKS ARE ACCEPTABLE.
9. DO NOT LEAVE ANY RESIDUE ON THE SURFACES OF THE PART.
10. CAVITY NUMBERS, PART NUMBER, DATE STAMP, & RECYCLE SYMBOL MUST BE ENGRAVED ON MOLD (WHEN APPROPRIATE). LOCATIONS MUST BE APPROVED BY PHILIPS COLOR KINETICS ENGINEERING.
11. ADDITIVES, SUCH AS COLOR PASTE OR PELLETS, IS NOT ALLOWED.
12. USE OF REGRIND MATERIAL IS NOT ALLOWED.
13. PHILIPS LIGHTING REQUIRES THAT ALL PRODUCTS OR PARTS AND PRODUCT-PACKAGING DELIVERED TO PHILIPS LIGHTING COMPLY WITH ALL APPLICABLE ENVIRONMENTAL REGULATIONS DESCRIBED IN THE PHILIPS REGULATED SUBSTANCES LIST (RSL).



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TEL: 888-385-5742 FAX: 617-338-0454

MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
NEWMAN LI	1/18/2018
CHECKED	DATE
	2018-01-19

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS
INTERPRET GEOMETRIC TOLERANCING
PER: ANSI Y14.5M

ANGLE
± 1°

THIRD ANGLE
PROJECTION

TOLERANCES:
DECIMAL
.X ±0.5 mm
.XX ±0.25 mm
.XXX ±0.125 mm

DESCRIPTION
**MECHANICAL, VAYA FREE FORM,
WH/TW, MOUNTING CLIPS (PC),
CLEAR**

SIZE	DWG. NO.	REV
B	MEC-003139-00	00
FILE NAME	DO NOT SCALE DRAWING	SHEET 1 OF 1
MEC-003139-00	SCALE 2:1	