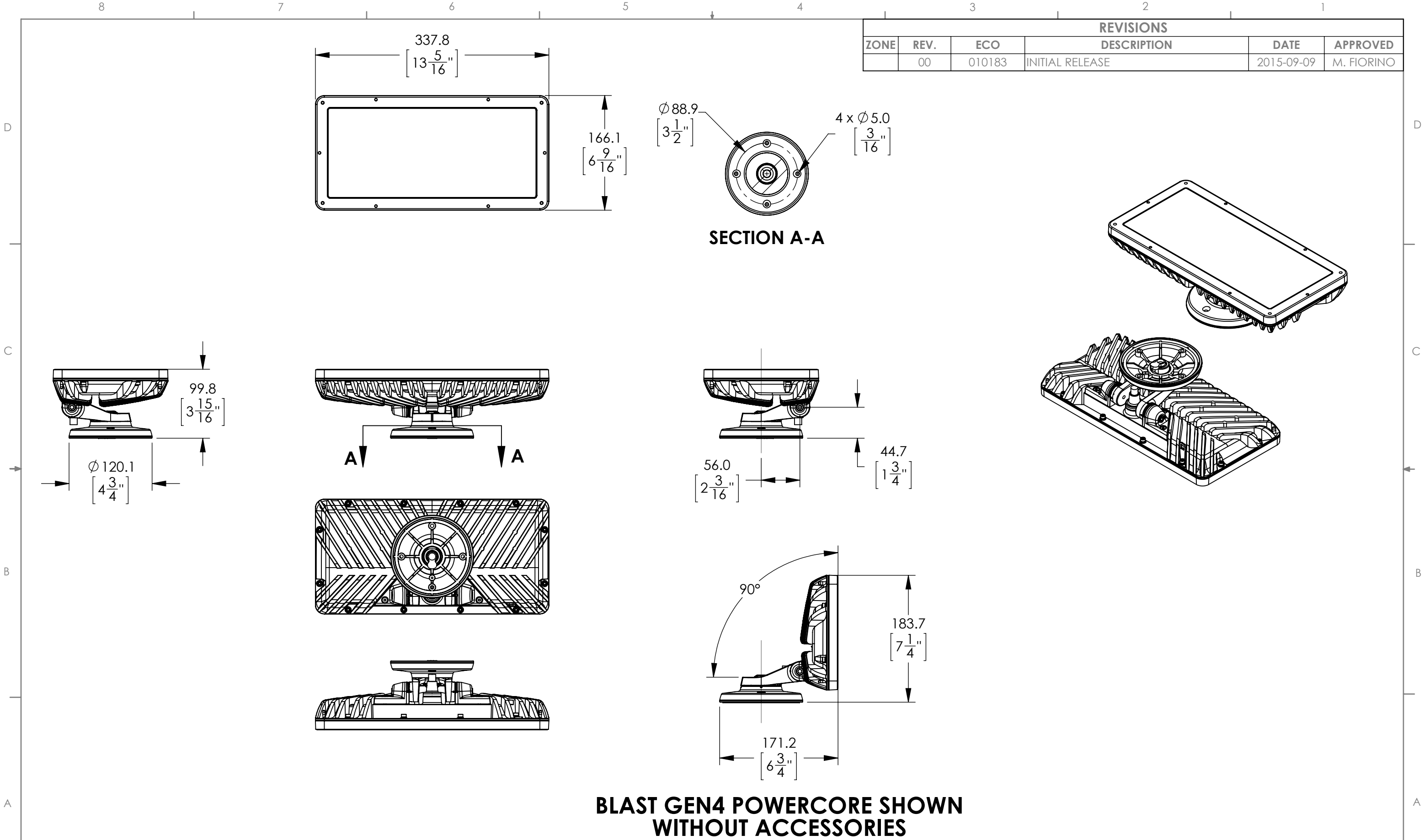




REVISIONS					
ZONE	REV.	ECO	DESCRIPTION	DATE	APPROVED
	00	010183	INITIAL RELEASE	2015-09-09	M. FIORINO

BLAST GEN4 POWERCORE SHOWN
WITHOUT ACCESSORIES

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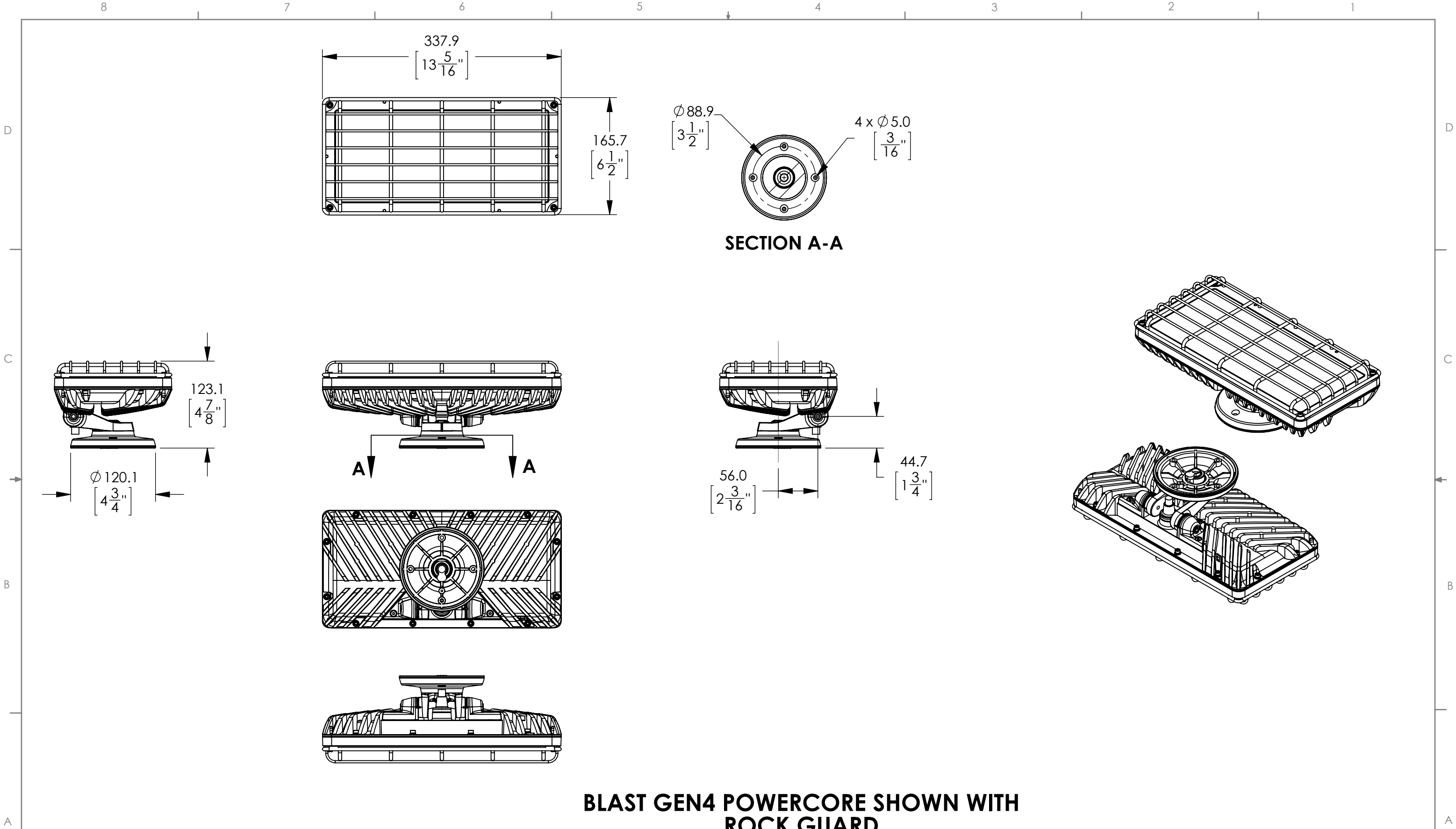
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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

-UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN MILLIMETERS [INCHES] INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M	
TOLERANCES: ANGLE	DECIMAL
± 1°	X ±0.5 mm
THIRD ANGLE PROJECTION	.XX ±0.25 mm
	.XXX ±0.125 mm

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 1 OF 24



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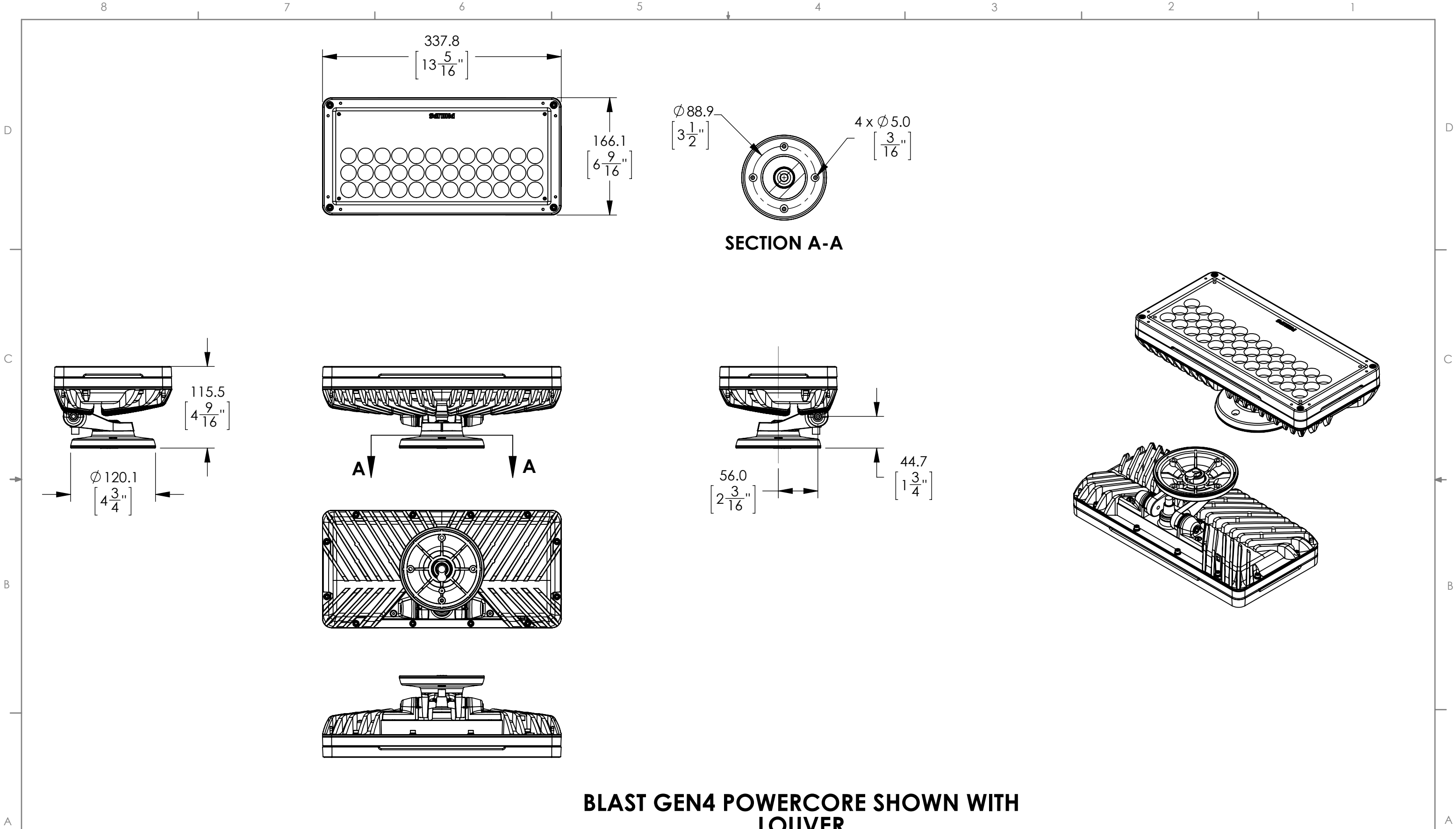
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MATERIAL **SEE NOTES**
FINISH **SEE NOTES**
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 3 OF 24



BLAST GEN4 POWERCORE SHOWN WITH LOUVER

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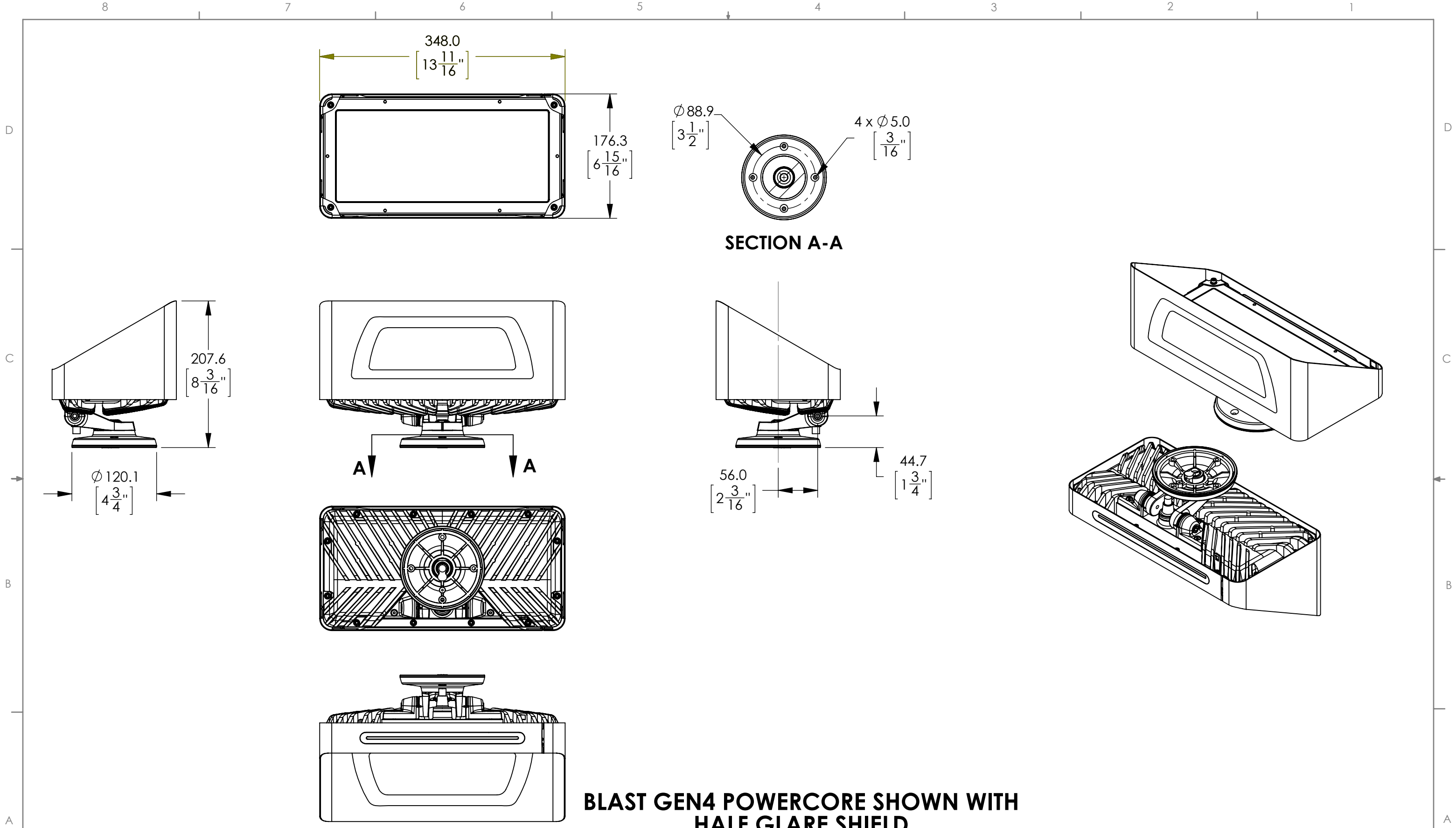
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FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

-UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN MILLIMETERS [INCHES] INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M	
TOLERANCES: ANGLE	DECIMAL
± 1°	.X ±0.5 mm
	.XX ±0.25 mm
	.XXX ±0.125 mm
THIRD ANGLE PROJECTION	

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 4 OF 24



BLAST GEN4 POWERCORE SHOWN WITH
HALF GLARE SHIELD

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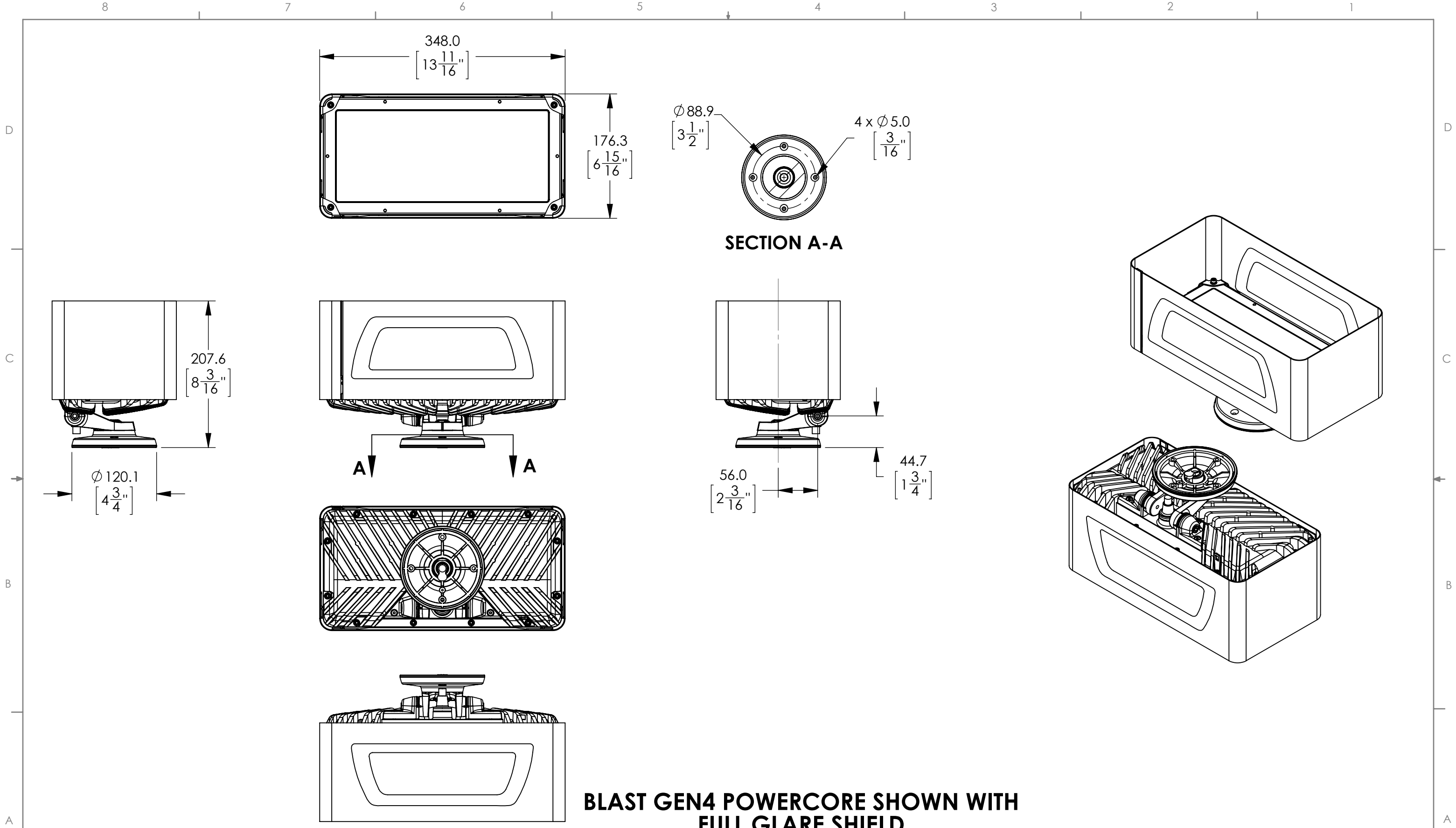
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MATERIAL **SEE NOTES**
FINISH **SEE NOTES**
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 5 OF 24



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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

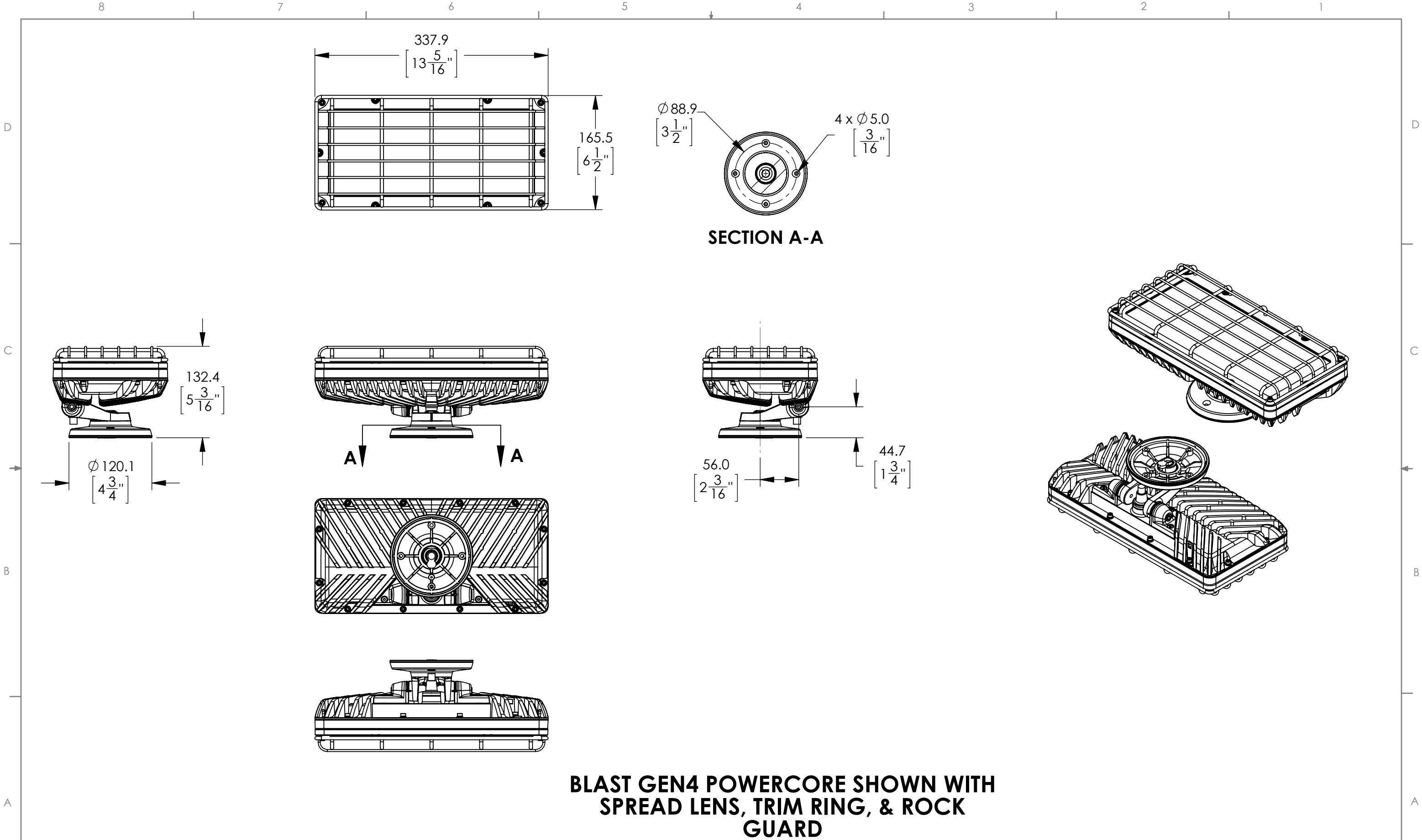
-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: ANGLE DECIMAL
X ±1° .X ±0.5 mm
.XX ±0.25 mm
.XXX ±0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 6 OF 24



BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, & ROCK
GUARD

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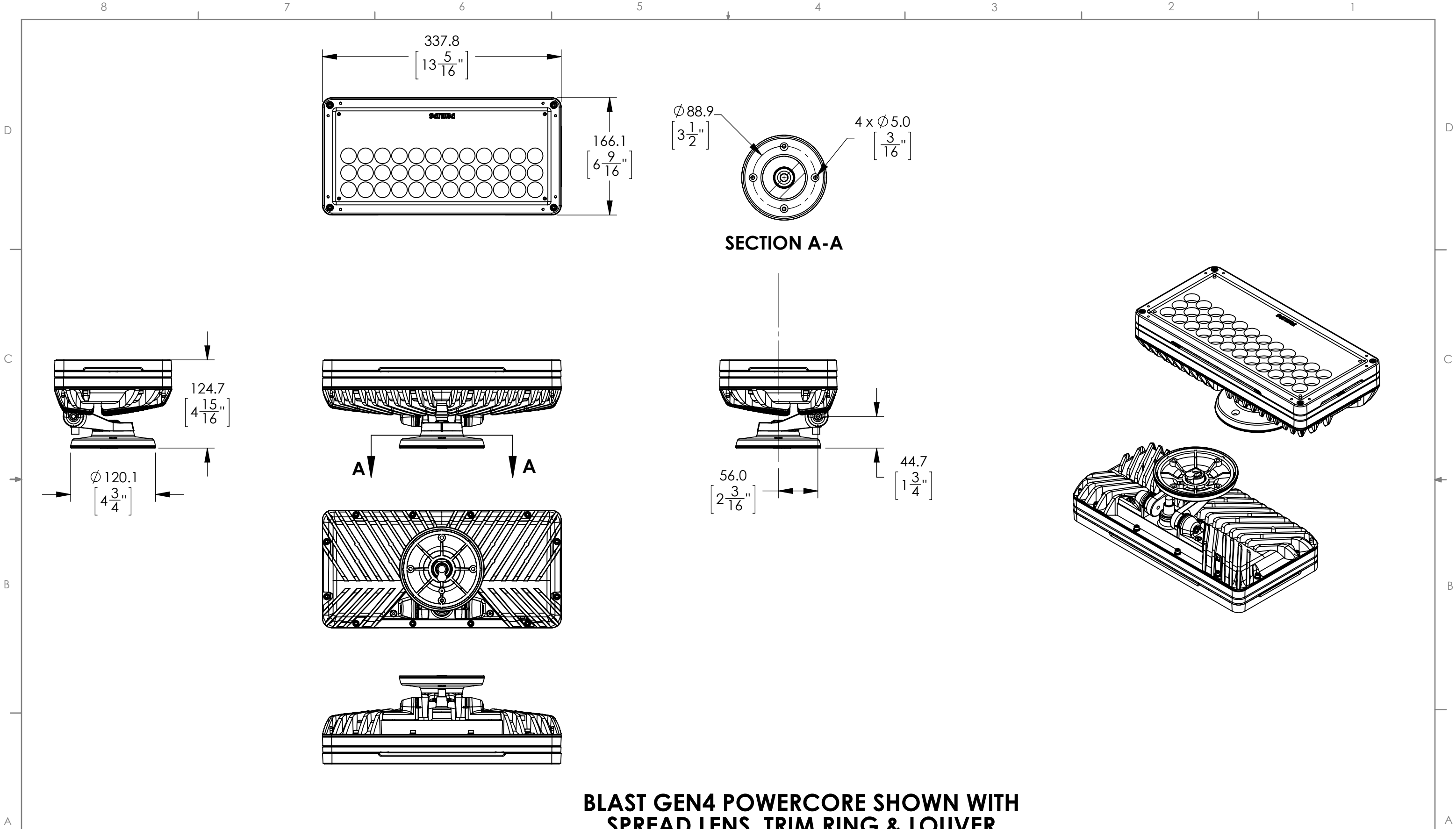
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FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

-UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN MILLIMETERS [INCHES] INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M	
TOLERANCES: ANGLE	DECIMAL
± 1°	.X ±0.5 mm
	.XX ±0.25 mm
	.XXX ±0.125 mm
THIRD ANGLE PROJECTION	

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 7 OF 24



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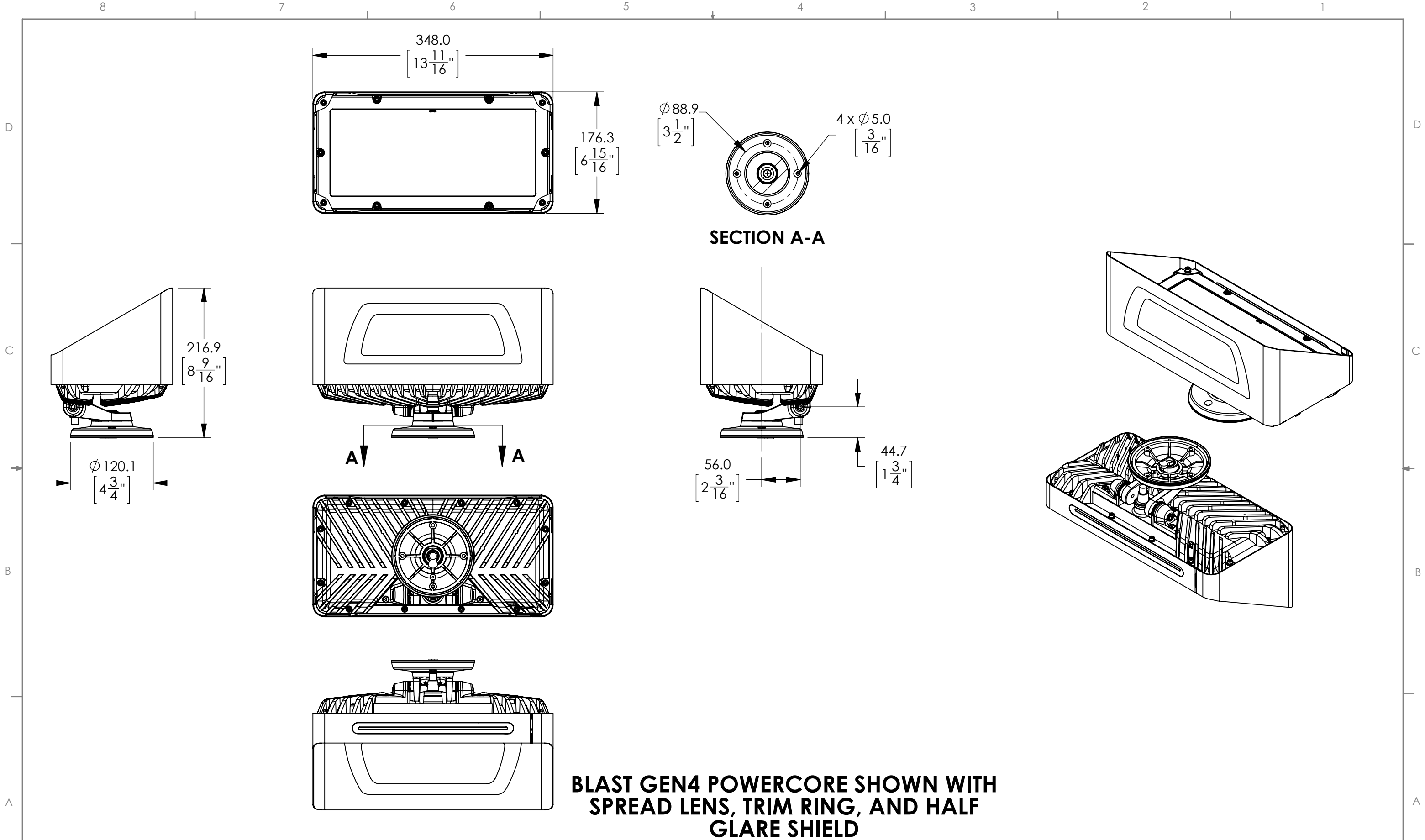
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FINISH **SEE NOTES**
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 8 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, AND HALF
GLARE SHIELD**

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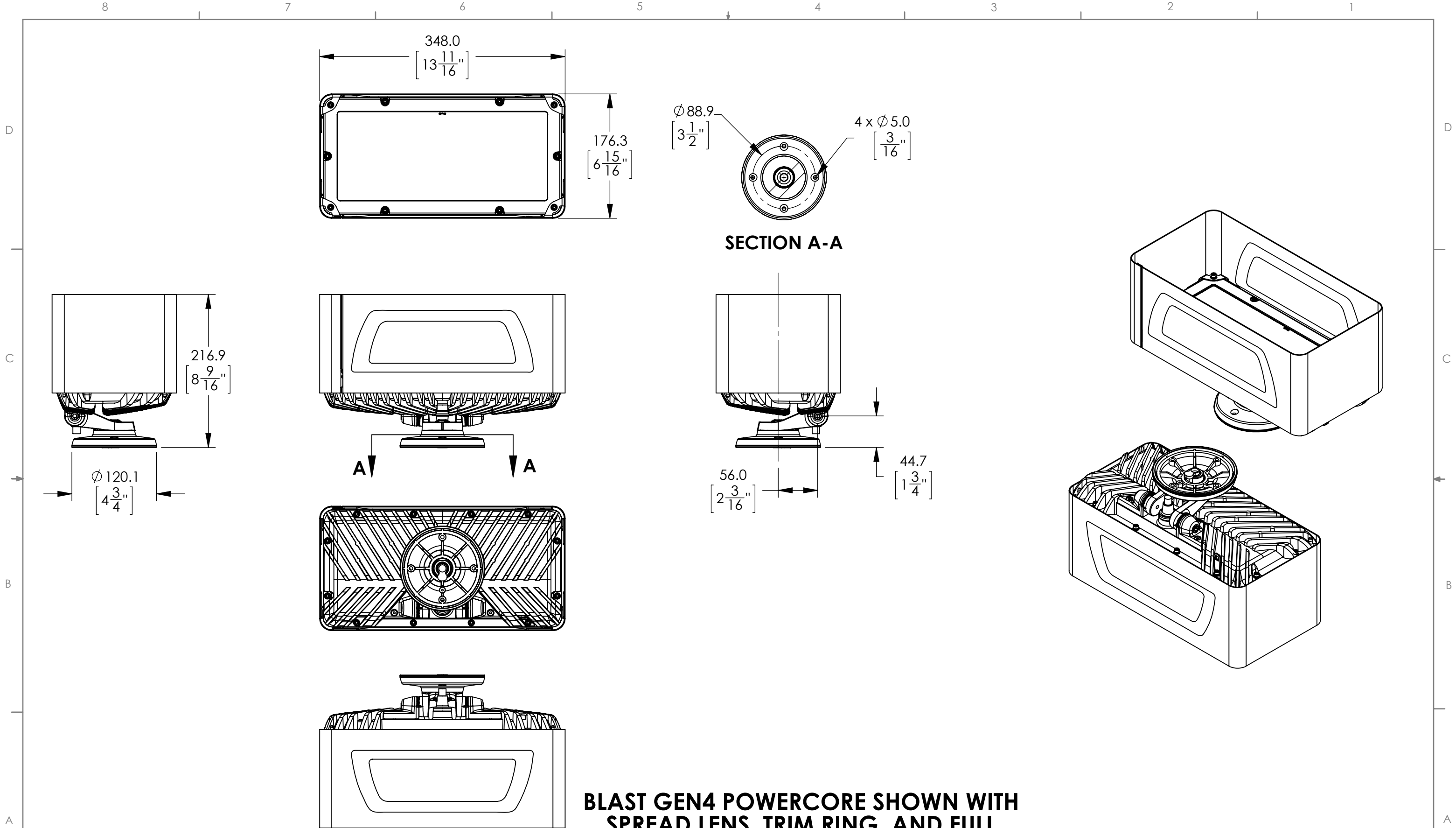
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FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

-UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN MILLIMETERS [INCHES] INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M	
TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm
THIRD ANGLE PROJECTION	

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 9 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, AND FULL
GLARE SHIELD**

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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

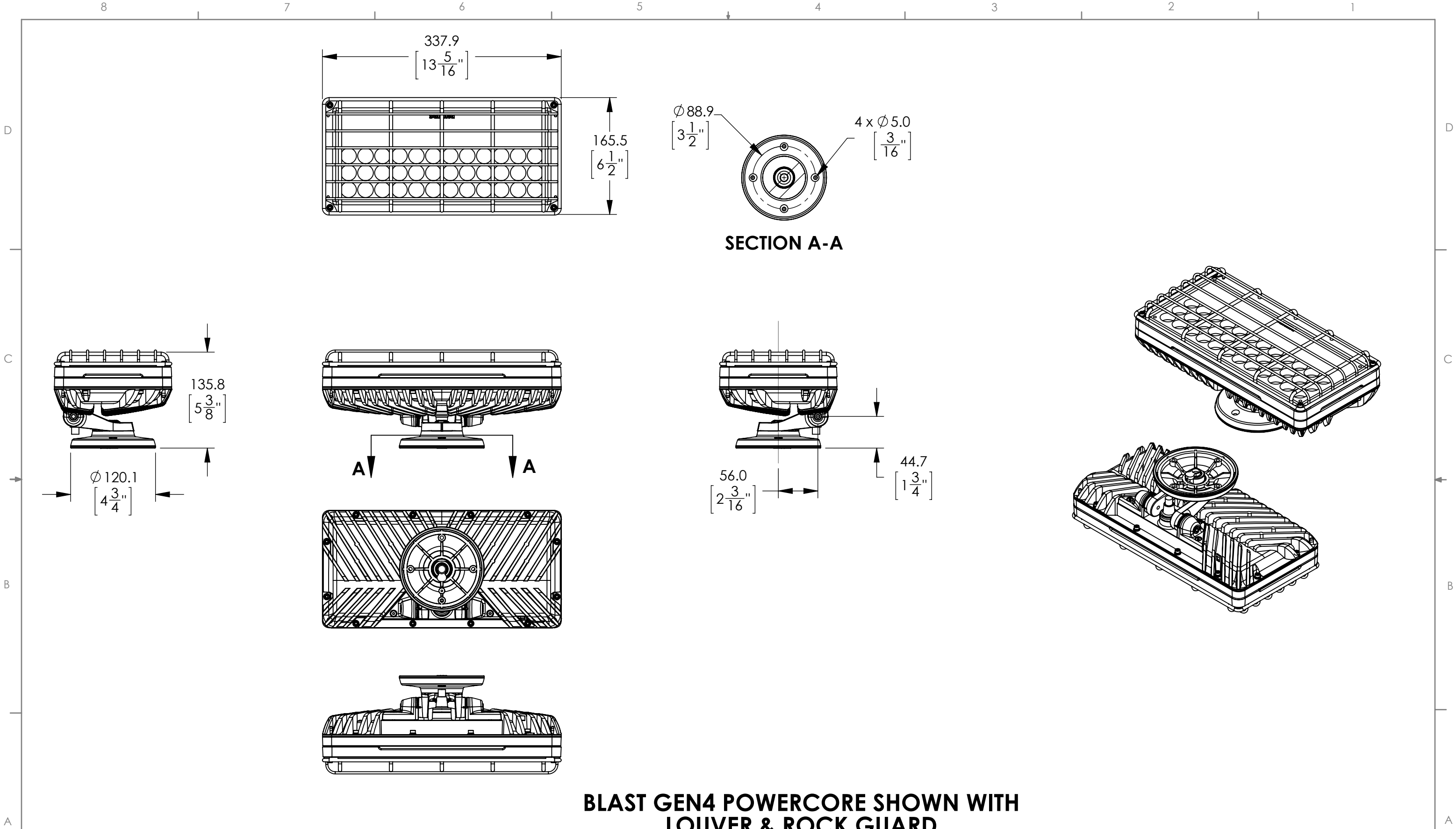
-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 10 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
LOUVER & ROCK GUARD**

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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

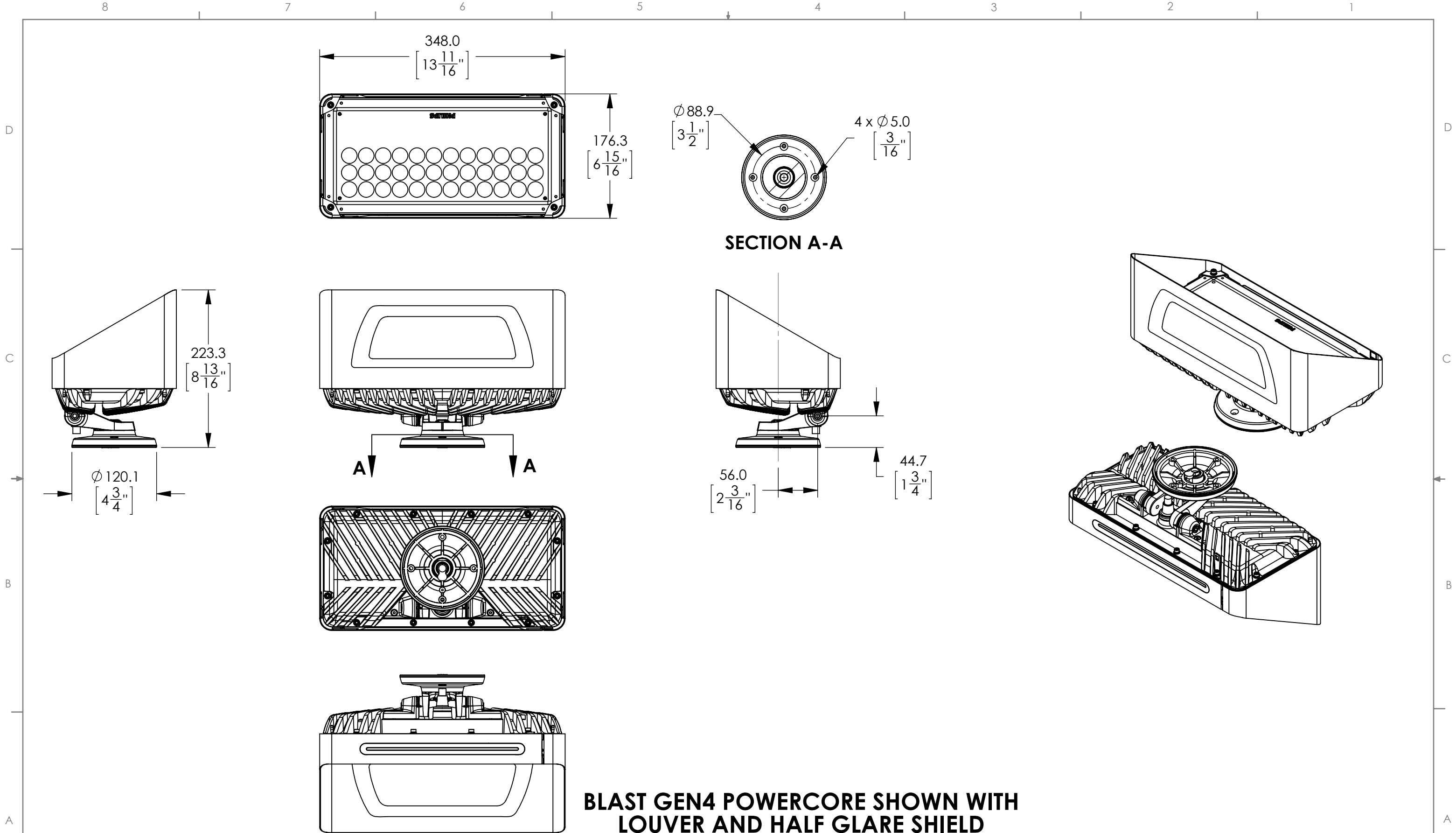
-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: ANGLE	DECIMAL
± 1°	.X ±0.5 mm
	.XX ±0.25 mm
	.XXX ±0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 11 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
LOUVER AND HALF GLARE SHIELD**

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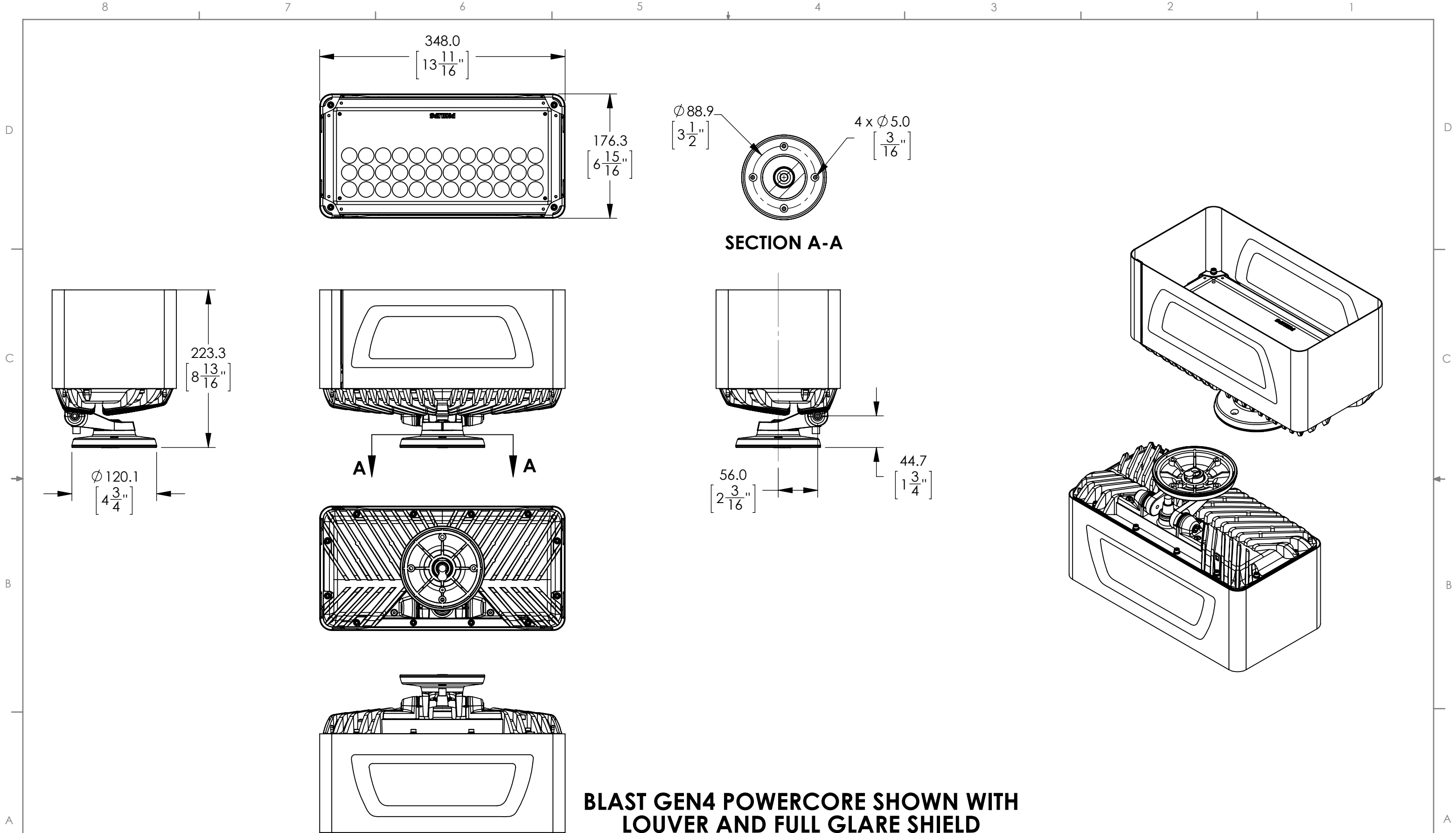
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DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: **ANGLE** $\pm 1^\circ$ **DECIMAL**
X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE
PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 12 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
LOUVER AND FULL GLARE SHIELD**

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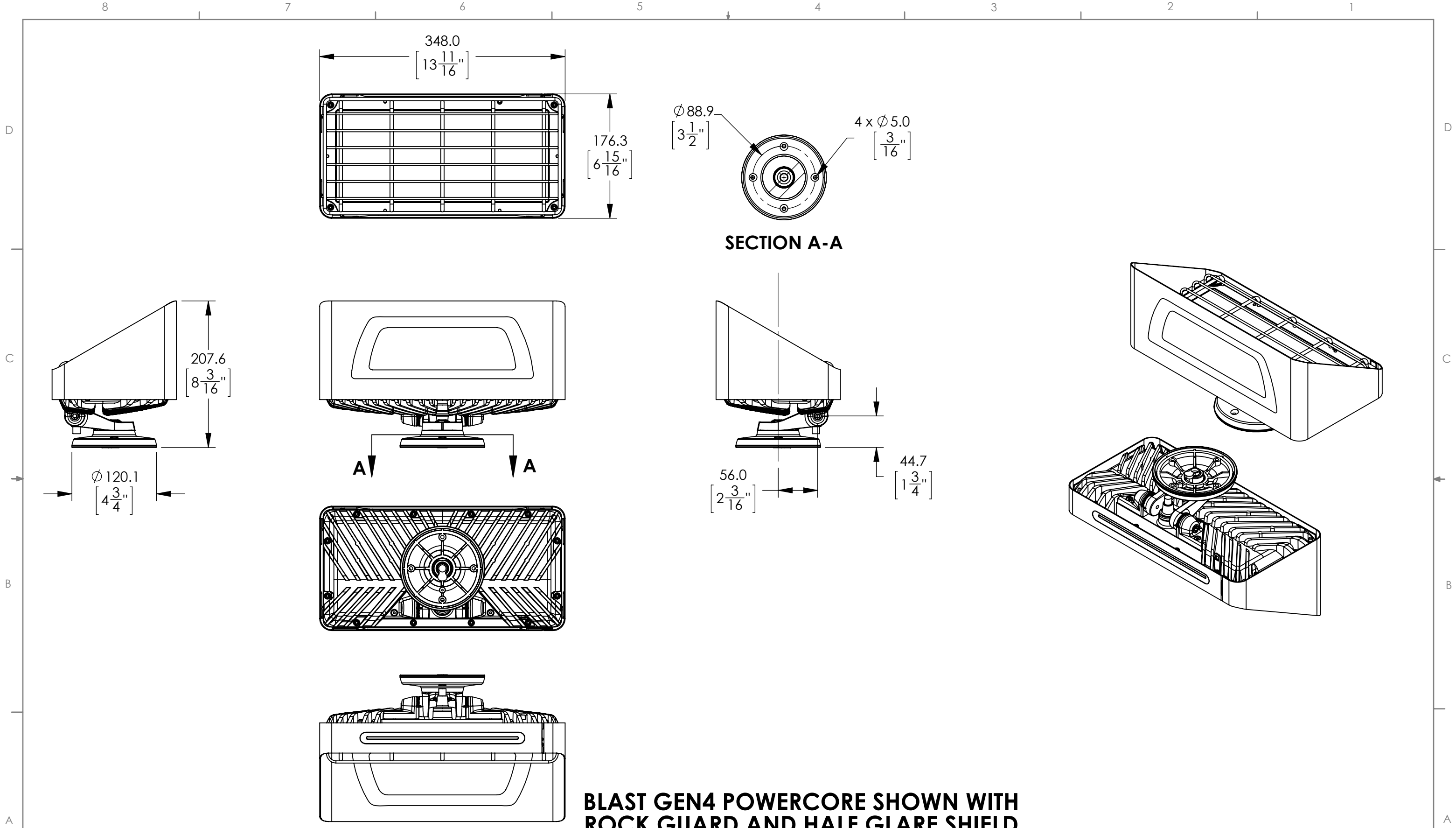
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DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: **ANGLE** $\pm 1^\circ$ **DECIMAL**
X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 13 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
ROCK GUARD AND HALF GLARE SHIELD**

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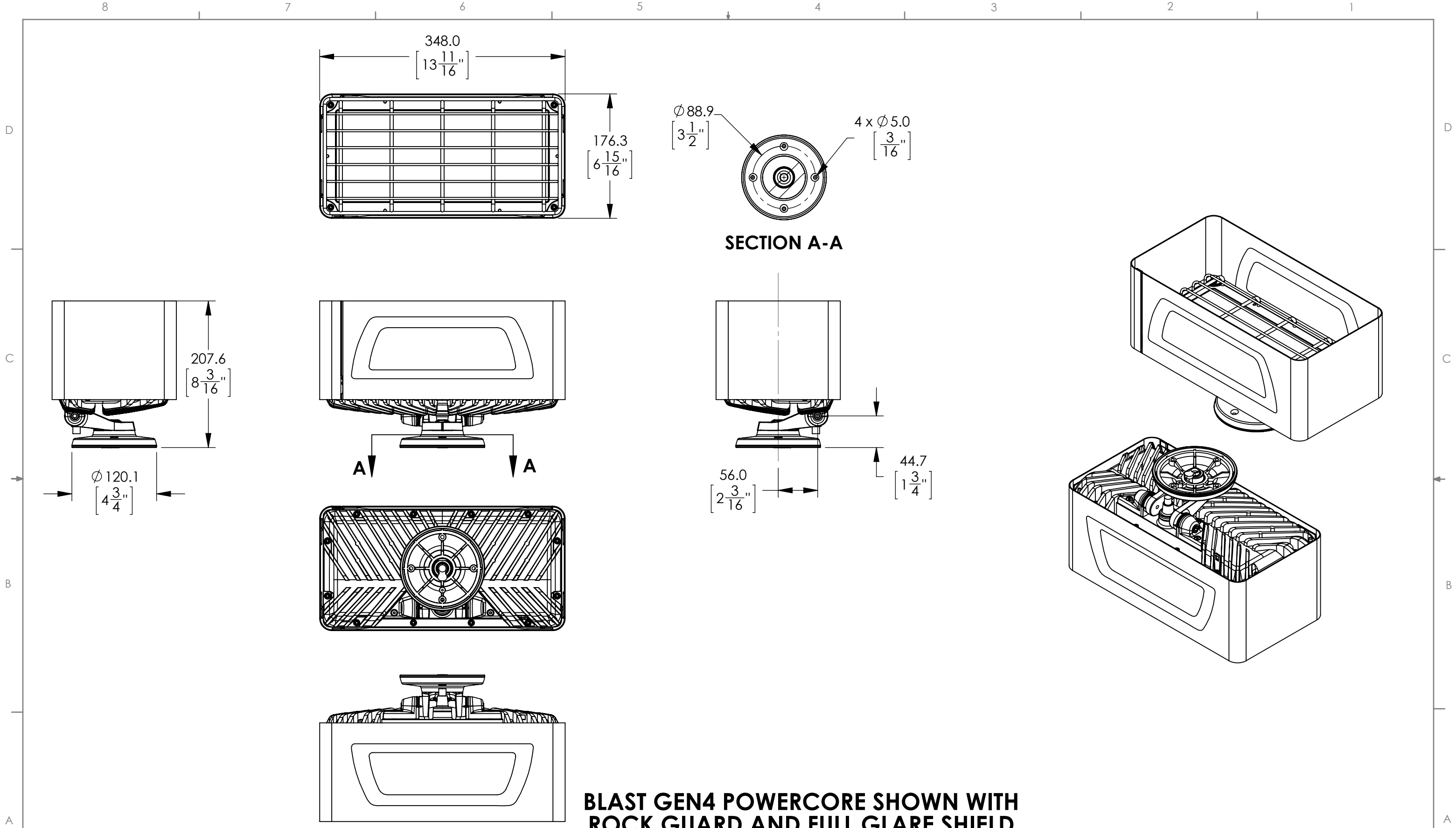
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SEE NOTES
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: **ANGLE** $\pm 1^\circ$ **DECIMAL**
X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE
PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 14 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
ROCK GUARD AND FULL GLARE SHIELD**

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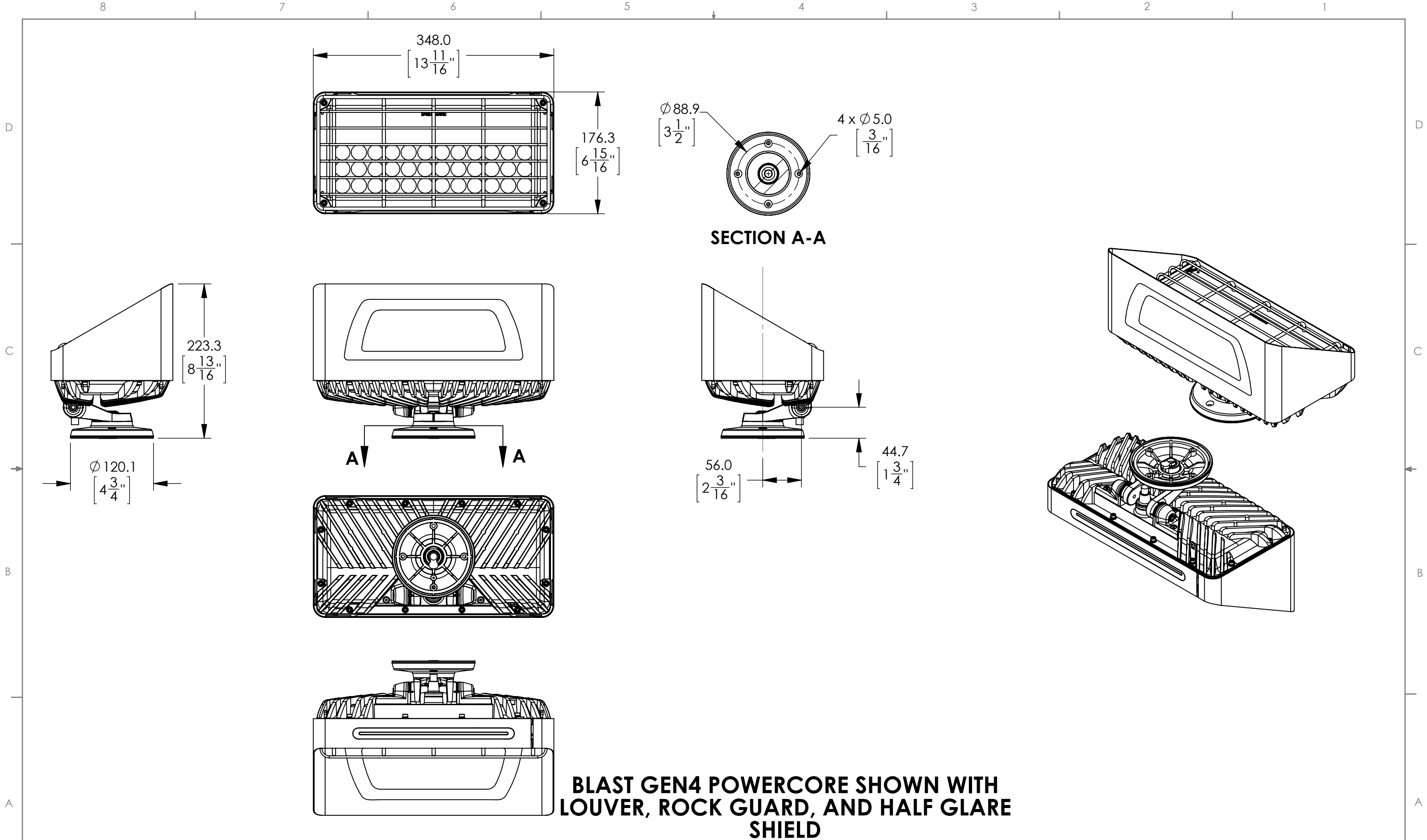
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SEE NOTES
SEE NOTES
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 15 OF 24



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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
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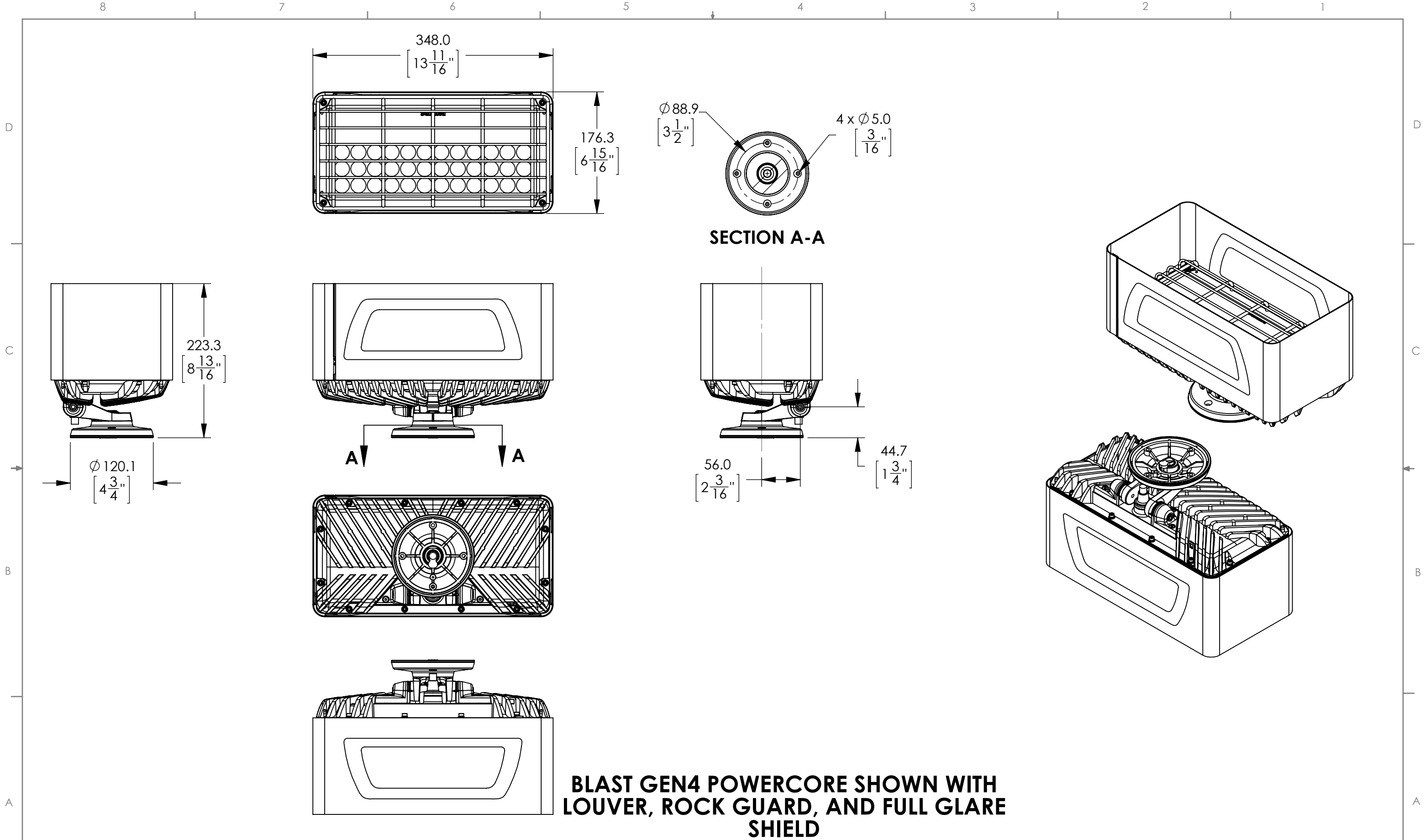
-UNLESS OTHERWISE SPECIFIED-
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INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 16 OF 24



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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
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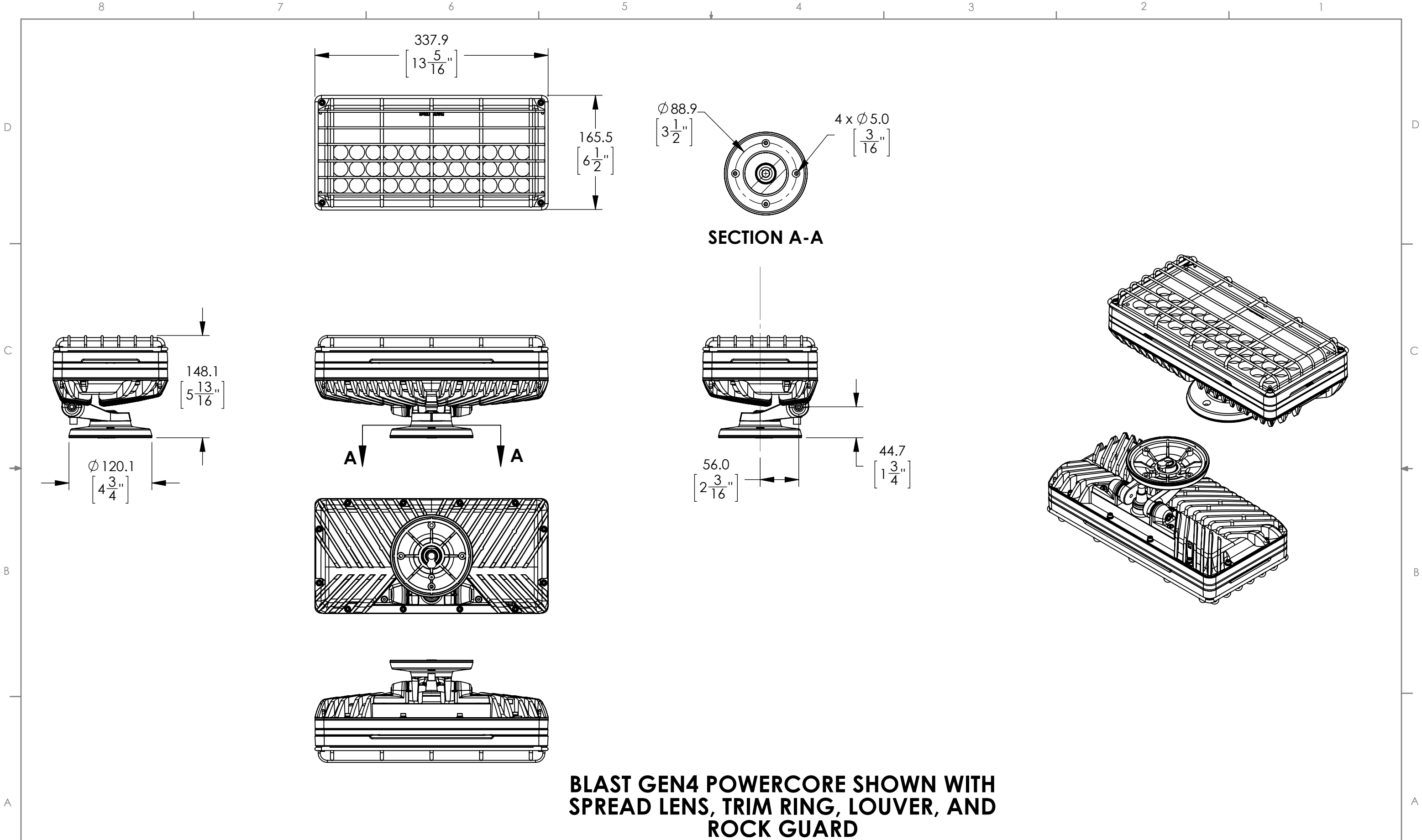
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TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 17 OF 24



BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, LOUVER, AND
ROCK GUARD

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MATERIAL	SEE NOTES
FINISH	SEE NOTES
DRAWN	DATE
E.ACOSTA	1/22/2015
CHECKED	DATE
	2014-02-03

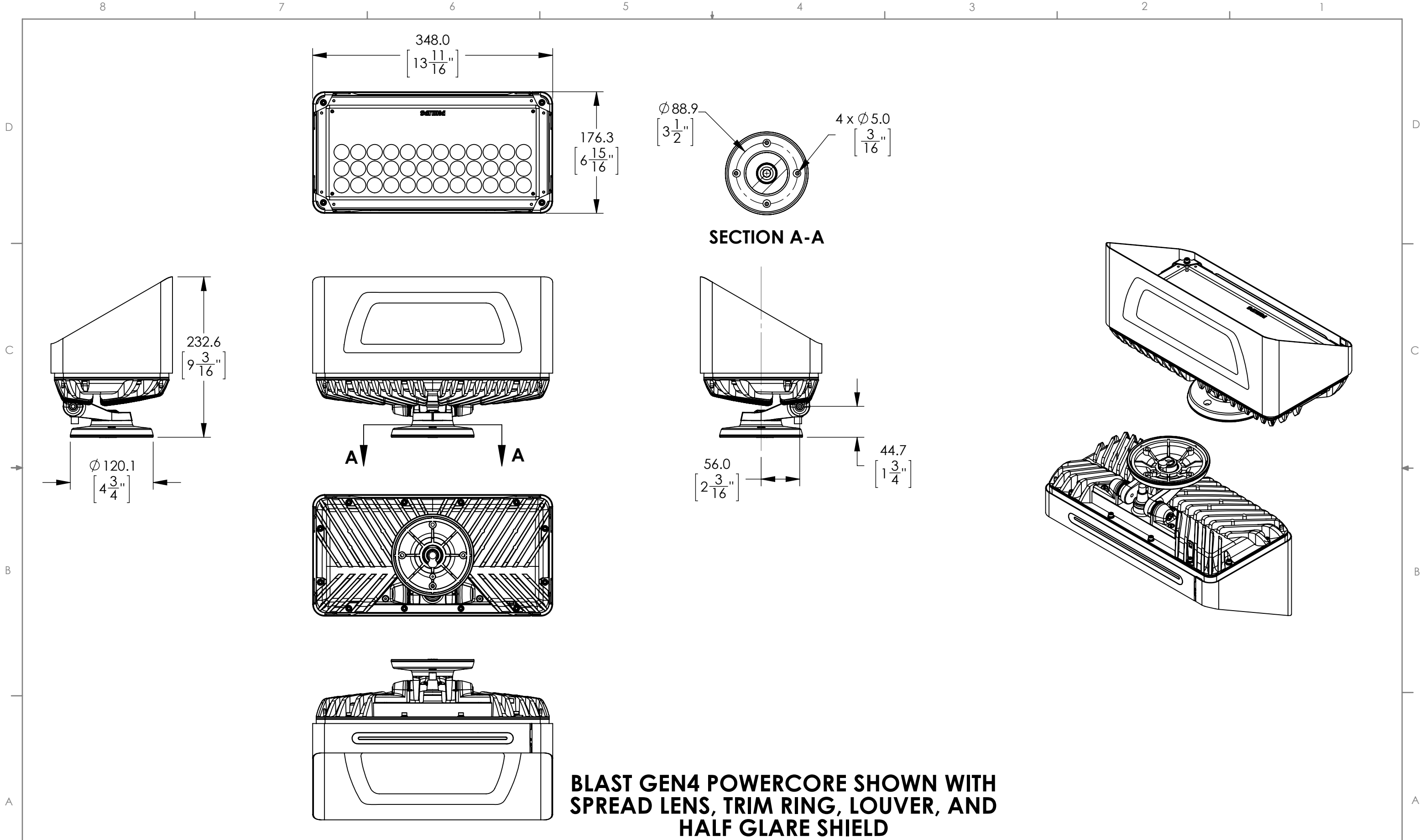
-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 18 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
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HALF GLARE SHIELD**

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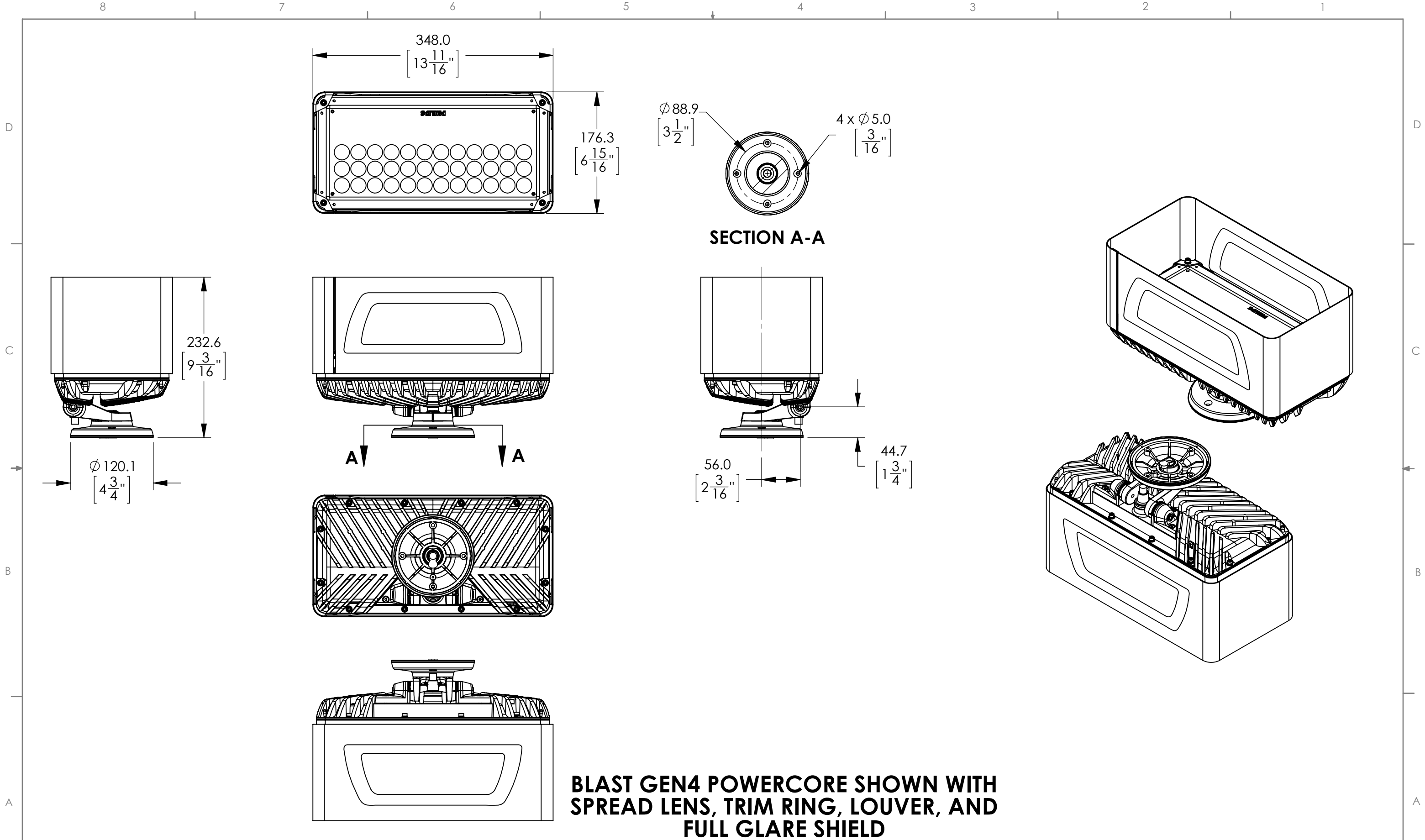
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E.ACOSTA	1/22/2015
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	2014-02-03

-UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN MILLIMETERS [INCHES] INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M	
TOLERANCES: ANGLE	DECIMAL
± 1°	.X ±0.5 mm
	.XX ±0.25 mm
	.XXX ±0.125 mm
THIRD ANGLE PROJECTION	

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 19 OF 24



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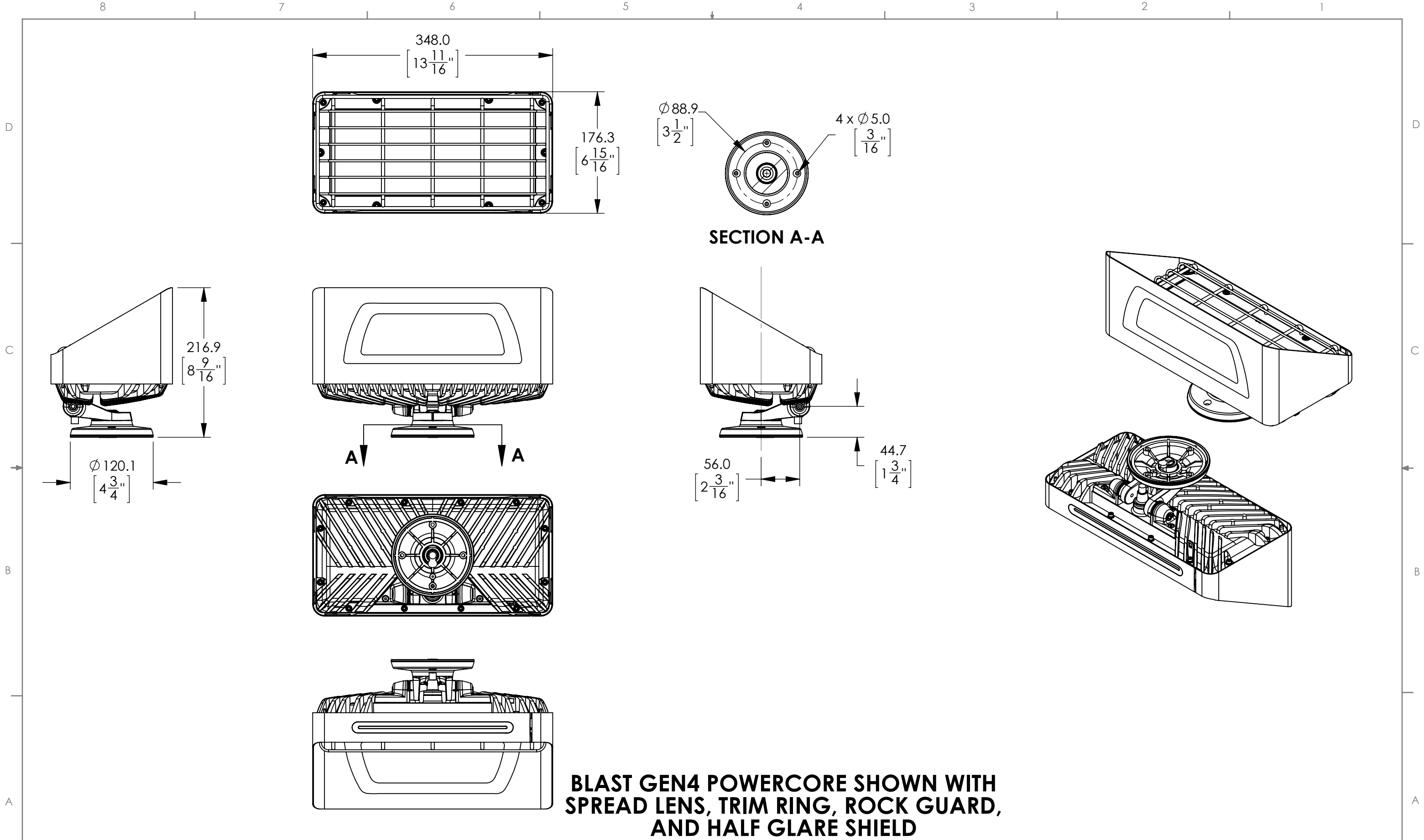
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MATERIAL **SEE NOTES**
FINISH **SEE NOTES**
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 20 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, ROCK GUARD,
AND HALF GLARE SHIELD**

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	2014-02-03

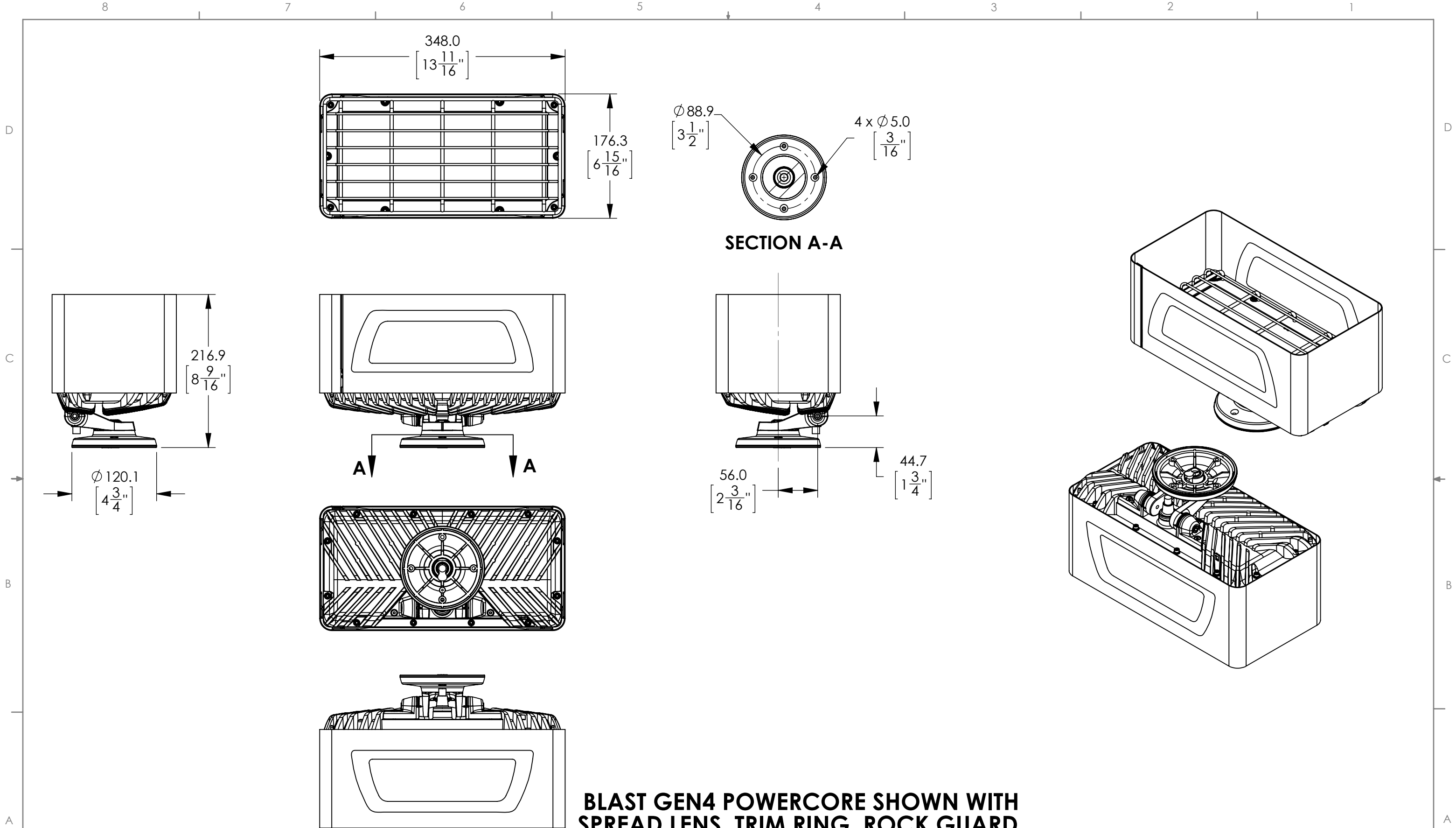
-UNLESS OTHERWISE SPECIFIED-
DIMENSIONS ARE IN MILLIMETERS [INCHES]
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M

TOLERANCES: **ANGLE** $\pm 1^\circ$ **DECIMAL**
X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 21 OF 24



**BLAST GEN4 POWERCORE SHOWN WITH
SPREAD LENS, TRIM RING, ROCK GUARD,
AND FULL GLARE SHIELD**

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CHECKED	DATE
	2014-02-03

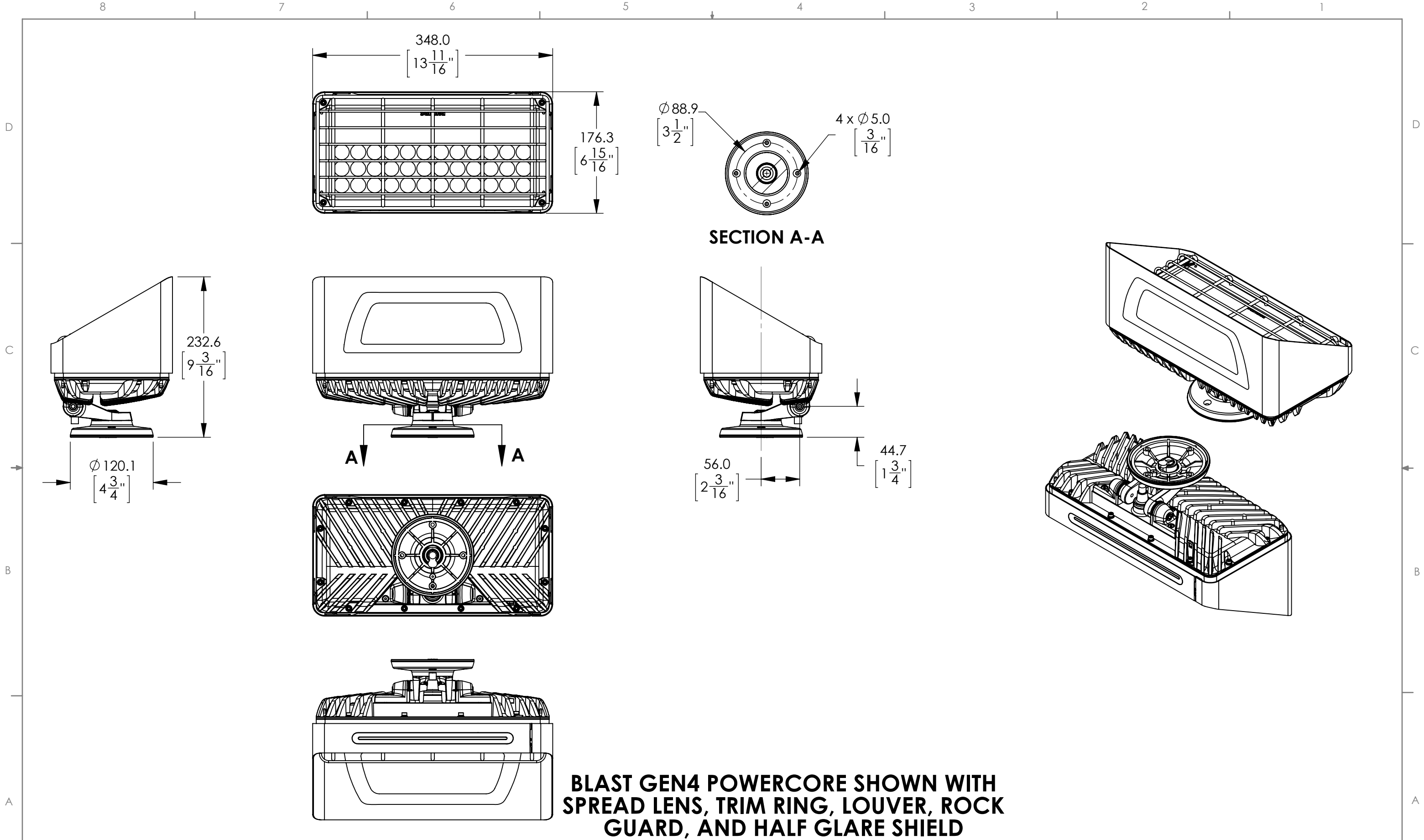
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TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
B	PDD-000110-50	00
FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 22 OF 24



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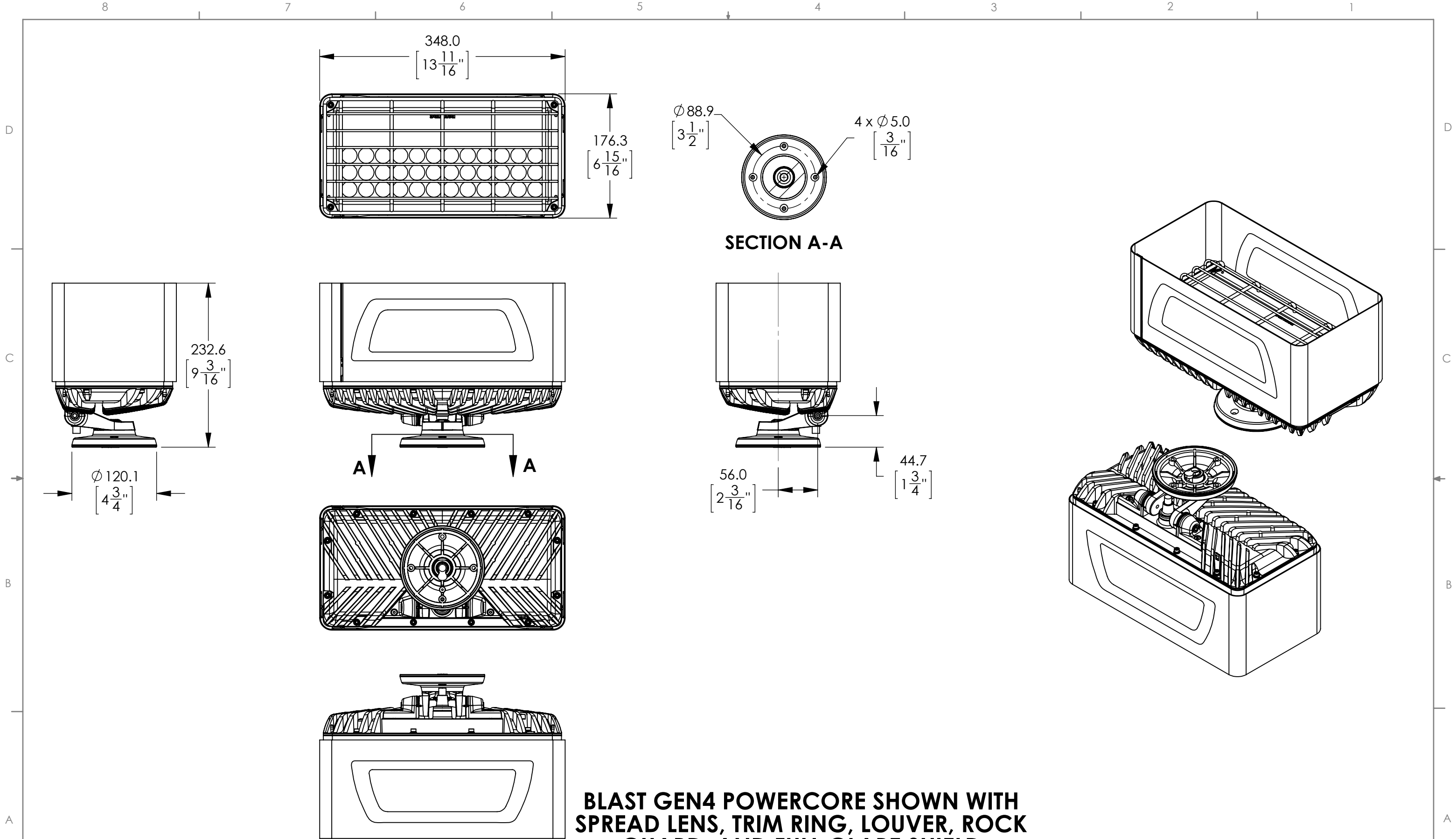
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FINISH **SEE NOTES**
DRAWN **E.ACOSTA** DATE **1/22/2015**
CHECKED DATE **2014-02-03**

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INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M
TOLERANCES: ANGLE $\pm 1^\circ$ DECIMAL
.X ± 0.5 mm
.XX ± 0.25 mm
.XXX ± 0.125 mm
THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE B	DWG. NO. PDD-000110-50	REV 00
FILE NAME PDD-000110-00	DO NOT SCALE DRAWING SCALE 1:1	SHEET 23 OF 24



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TOLERANCES: ANGLE	DECIMAL
$\pm 1^\circ$	.X ± 0.5 mm
	.XX ± 0.25 mm
	.XXX ± 0.125 mm

THIRD ANGLE PROJECTION

DESCRIPTION
**BLAST GEN 4 POWERCORE &
ACCESSORIES, PRODUCT
DOCUMENT DRAWING**

SIZE	DWG. NO.	REV
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FILE NAME	DO NOT SCALE DRAWING	
PDD-000110-00	SCALE 1:1	SHEET 24 OF 24